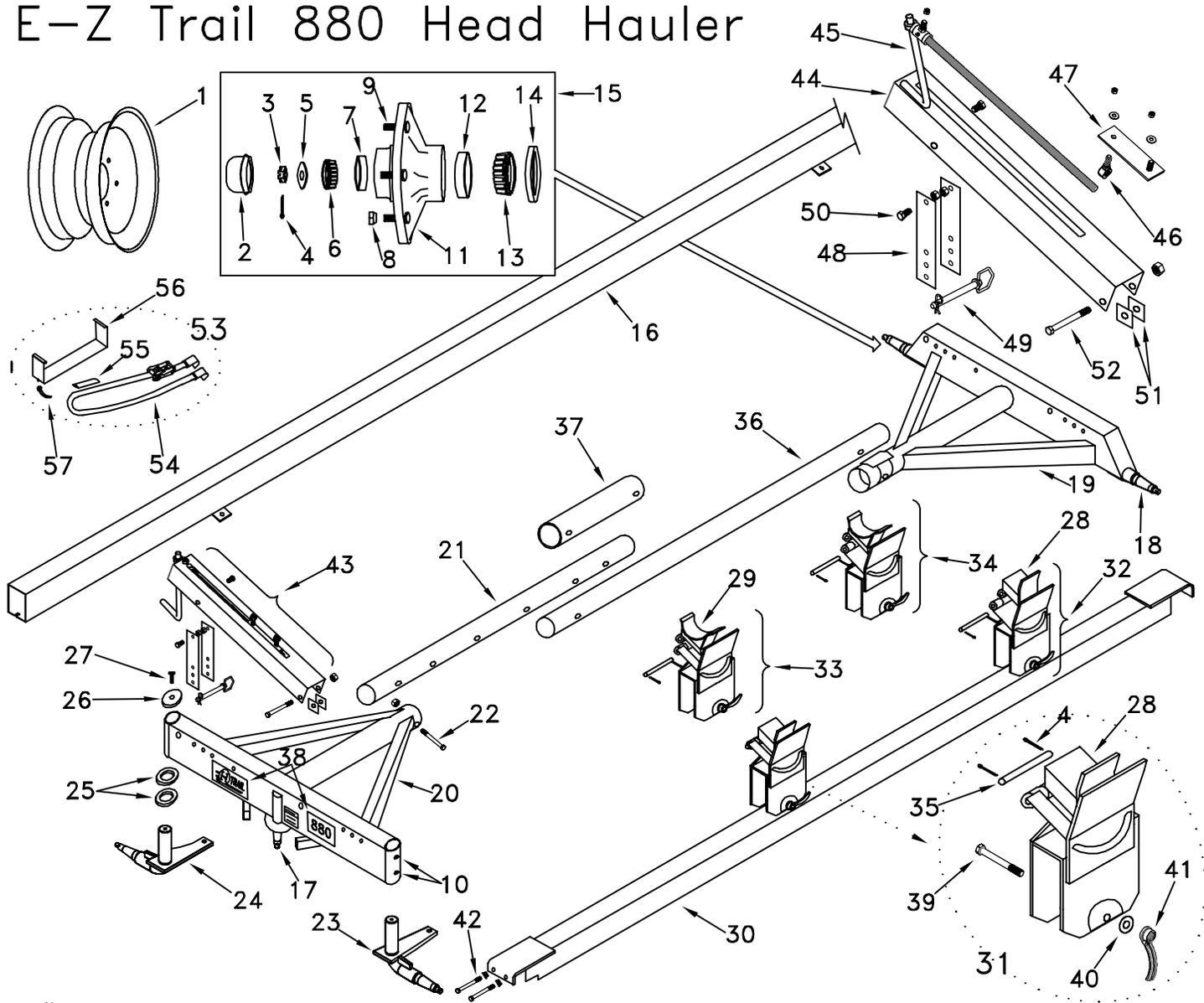
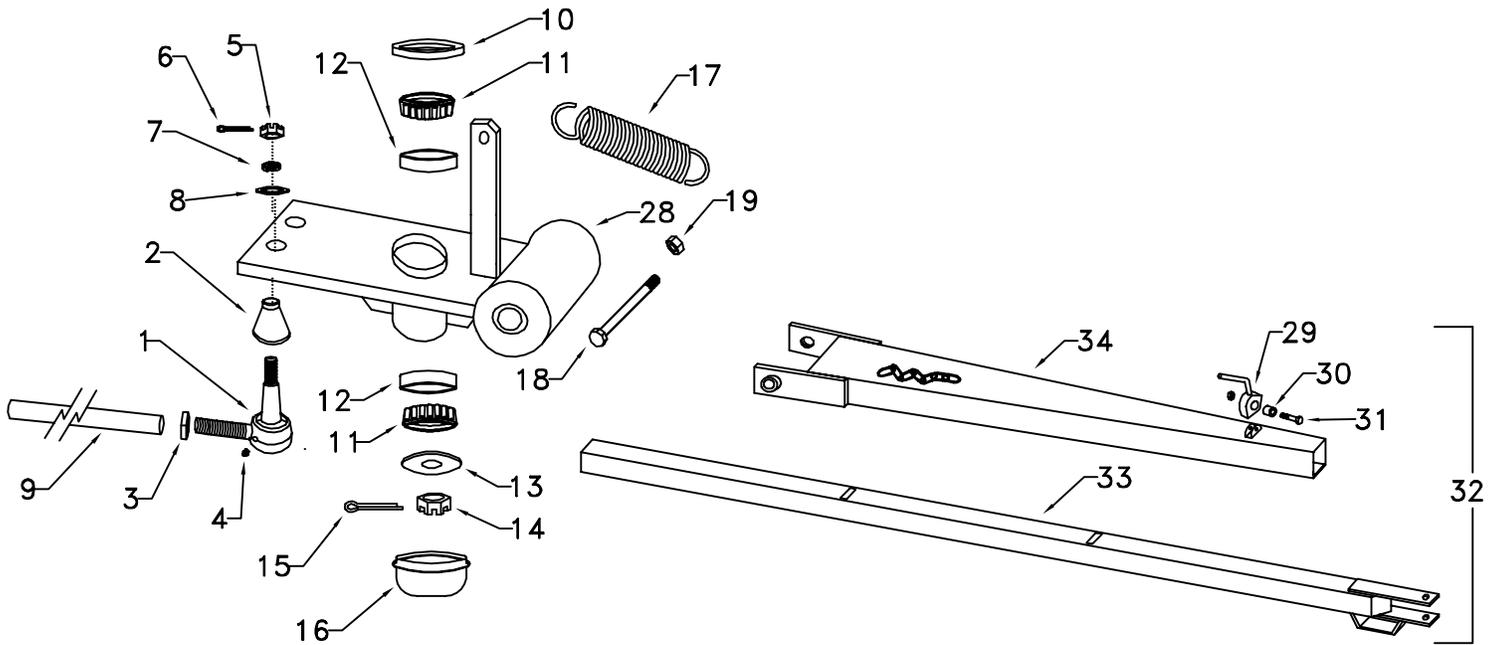


# E-Z Trail 880 Head Hauler



#	Part#	Qty.	Description	#	Part#	Qty.	Description
1	636	4	Wheel, 10 x 6	30	690	1	22'6" Lower Rail
1	8912	4	Opt: Wheel, 12 x 10.5		893	1	26'8" Lower Drop Rail, O.S. Draper
	674	4	9.00-10 Tire 10 Ply		894	1	26'8" Lower Rail, N.S. Draper
	8926	4	Opt: 26 x 12 - 12 Tire		892	2	O.S. Draper Slider Brackets
2	1044	4	Dust Cap		896	2	N.S. Draper Slider Brackets
3	1087	4	3/4-16 Slotted Nut		897	2	N.S. Draper Legs
4	1045	4	Cotter Pin		898	2	3/4 x 10 Pin
5	1086	4	Washer		899	2	Center Riser Brackets
6	1085	4	Outer Bearing	31	656	1	Front Flat Flipper Bracket Assembly
7	1084	4	Outer Race	32	657	1	Rear Flat Flipper Bracket Assembly
8	865	24	Wheel Nut	33	626	1	Front U Slider Bracket Assembly
9	864	24	Wheel Stud	34	627	1	Rear U Slider Bracket Assembly
10	1093	12	Grease Zerk	35	633	2	U Bracket Hinge Pin
11	835	4	Hub w/Races	36	697	1	138" Long Reach
12	834	4	Inner Race	37	698	1	30" Reach Coupler
13	833	4	Inner Bearing	38	678	1	Decal Set
14	1081	4	Grease Seal	39	658	2	5/8 x 5-1/2 Fine Thread Bolt
15	874	4	Hub Assembly	40	665	2	5/8 Flat Washer
16	689	1	36' Upper Rail	41	660	2	5/8 Handle Nut
16	692	1	40' Upper Rail	42	616	4	3/8 x 4 Bolt & Flange Nut
	895	1	26' Draper Upper Rail	43	72454	2	Crank Incline Assembly
17	679	1	Steering Spindle Assy	44	72400	2	Channel Bracket
18	823	2	Rear Spindle	45	648	2	Adjustment Screw Assembly
19	806	1	Rear Axle w/Spindles	46	645	2	Nut Bolt
20	805	1	Front Axle	47	644	2	Incline Clamp Plate
21	696	1	Reach 87"	48	675	4	Channel Support Strap
22	610	4	1/2 x 3.5 Bolt & Nut	49	669	2	Hitchpin 3/4 x 4-1/4
23	811	1	Left Front Spindle	50	841	4	3/4 x 1-1/2 Bolt & Locknut
24	810	1	Right Front Spindle	51	676	4	Channel Spacer
25	815	4	Machinery Bushing	52	845	2	3/4 x 5-1/2 Bolt & Locknut
26	816	2	Bent Spindle Cap	53	HHR	1	Optional Ratchet Kit
27	1091	2	3/8-16 x 1 Bolt	54	680	1	12' Ratchet Strap Assembly
28	655	2	Flat Top Saddle	55	683	1	Strap Protector
29	631	2	U Saddle - Pipe Frame	56	677	1	Tie Down Storage Tray
				57	659	1	3/8 Handle Nut

# Steering Assembly for 880 Head Hauler



#	Part#	Qty.	Description
1	1092	4	Tie Rod End (Inc'd 2-6)
2	1043	4	Rubber Cover
3	1088	4	3/4-16 Jam Nut
4	1093	6	Grease Zerk
5	1042	4	9/16-18 Slotted Nut
6	1046	4	Cotter Pin
7	1048	4	5/8" Lock Washer
8	640	4	5/8" Flat Washer
9	828	2	Tie Rod
10	1081	1	Seal
11	1082	2	Steering Frame Bearing
12	1083	2	Steering Frame Race
13	1089	1	Washer
14	1087	1	3/4-16 Slotted Nut
15	1045	2	Cotter Pin
16	1098	1	Steering Frame Cap
17	1013	1	Spring
18	1014	1	Tongue Bolt
19	1020	1	7/8-9 Lock Nut
28	1080	1	Steering Frame
29	609	1	Cam Latch
30	607	1	Cam Latch Bushing
31	606	1	7/16 x 2 Bolt & Locknut
32	612	1	12' Long Tongue Ass'y
33	613	1	Long Tongue Inner *
34	611	1	Long Tongue Outer *

## SET-UP & OPERATING INSTRUCTIONS

1. Bolt wheels in place & torque to approx. 100 ft. lbs.
2. Attach tongue with 7/8 x 9-1/2 bolt and lock nut. Raise end of tongue & hook lift assist spring to chain on tongue.
3. Adjust the wheelbase out to 23' by using the 30" reach coupler to add a 138" long reach to the 87" reach in the running gear. All are fastened with 1/2 x 3-1/2 bolts and locknuts.
4. Remove the four white stakes and attach the lower rail to the left side using the 3/8 x 4 bolts removed from the stakes. Mount the slider brackets on the lower rail with 5/8 x 5-1/2 bolts and handle nuts.
5. Attach the crank incline assembly to right side of the front & rear axles. First fasten the support straps inside the channel bracket with 3/4 x 1-1/2 bolts & locknuts, then fasten the support straps to the axle (usually using the middle holes) with hitch pin. Fasten the bottom end to the axle using spacers and a 3/4 x 5-1/2 bolt & locknut.
6. Attach the long rail, short end forward, to the crank incline brackets with the 1/2" locknuts, leaving the nuts loose enough for the rail to slide. Observe the degree of slope: it must be steep enough so the lower feeder house will break away without striking the lower rail. If necessary, insert hitch pin thru a different hole in the support straps.
7. Lubricate all grease points. Inflate tires to 60 PSI normal pressure; 12 row heads may require up to 70 PSI. Securely tie down the head being transported using chains or the optional tie-down strap kit. Always exercise safety first! Proper lighting is required when using on public highways.

\* Specify cam latch position:  
 3" from front of tongue outer on '06 and older  
 10" from front of tongue outer on '06 and newer