

OPERATORS MANUAL
&
PARTS BOOK

710 & 860

GRAIN CART



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WARNING

Do not attempt to clean, adjust, lubricate, or enter the grain cart while any part is in operation.

Do not start the machine without all guards & shields in place & in good working condition.

Do not operate on public roads unless equipped with proper lighting or warning devices. It is the responsibility of the user & owner to install lighting or other equipment as required by state & federal laws.

Do not allow children to play on or around the grain cart.

OPERATION

The indicator flag on the front of the cart shows the position of the inner door.

When engaging the PTO, the door should be closed & and the tractor should be running at low RPM's to prolong the life of the driveline & gearbox.

With the auger running, open the door to begin unloading grain. Do not exceed 750 PTO RPM for maximum efficiency & auger life.

When the cart is nearly empty, the door can be partially closed to provide better clean out.

Over tightening of the shear bolt on the front PTO yoke creates excessive friction, which drastically increases shear torque and can damage or result in premature failure of the gearbox. Always use a locknut on the shearbolt and leave the nut loose enough that you can turn the bolt with your fingers.

The top auger must remain locked in the unloading position while the PTO is engaged. Folding the top auger while the auger is turning can cause damage to the augers.

The top auger is equipped with an over-center lock to hold the auger in unloading position. If the auger will not fold down, the lock may be going too far over center. To correct this, a shim can be placed between the square bar & the stop pin on the linkage bars.

MAINTENANCE

Grease regularly:

- PTO Shaft
- U-joint at Gearbox
- Bearing at Top of Lower Auger
- Bearing at Top of Top Auger
- Auger Hinge
- Auger Over-Center Lock
- Swivel Hitch

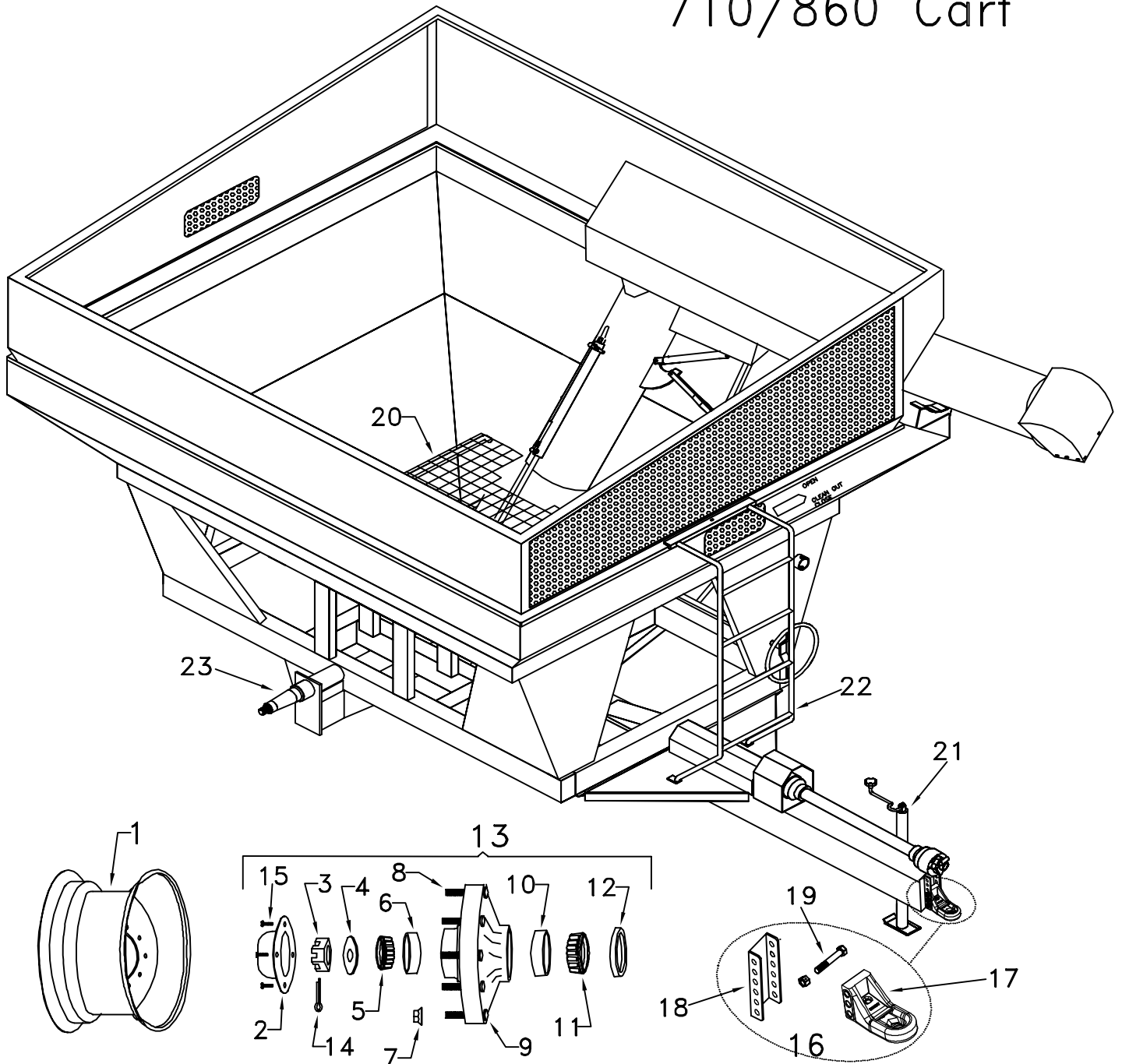
Approximate Tire Inflations:

- 18.4 x 26 ... 35 PSI
- 23.1 x 26 ... 33 PSI
- 24.5 x 32 ... 30 PSI
- 30.5 x 32 ... 30 PSI.

Before first use, then annually:

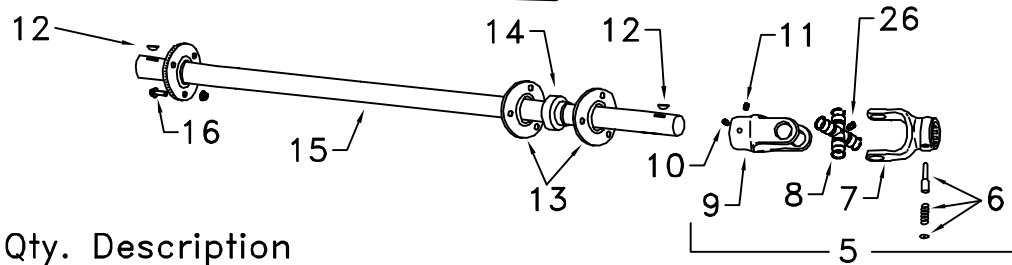
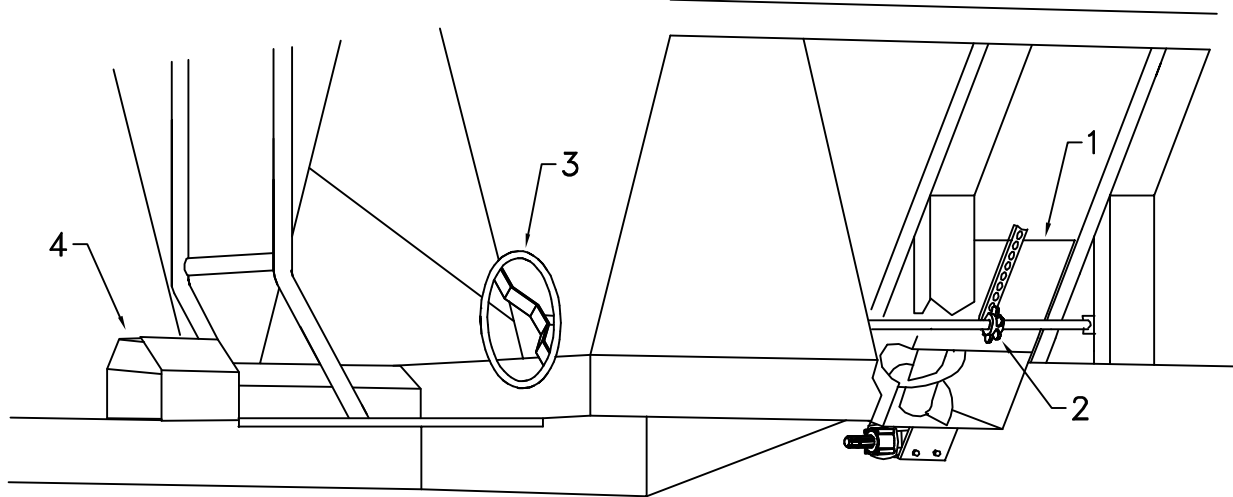
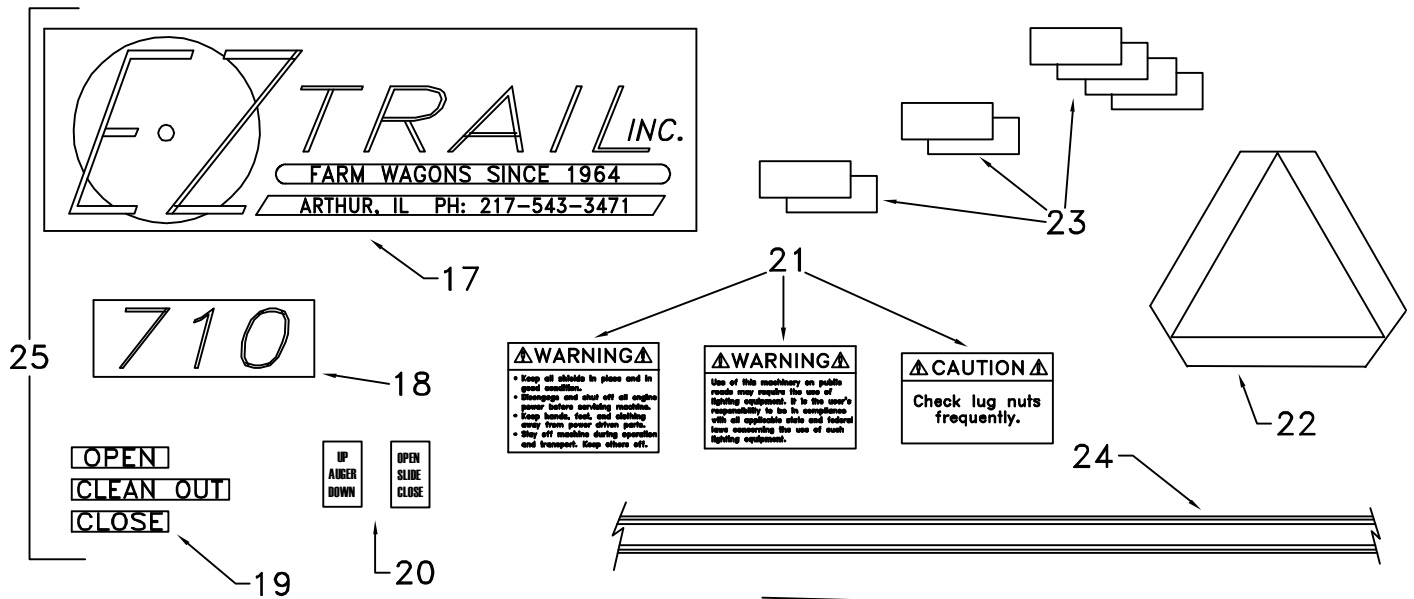
- Check gearbox oil level, use 90W oil.
- Check wheel bearings for sufficient grease & proper adjustment.

710/860 Cart



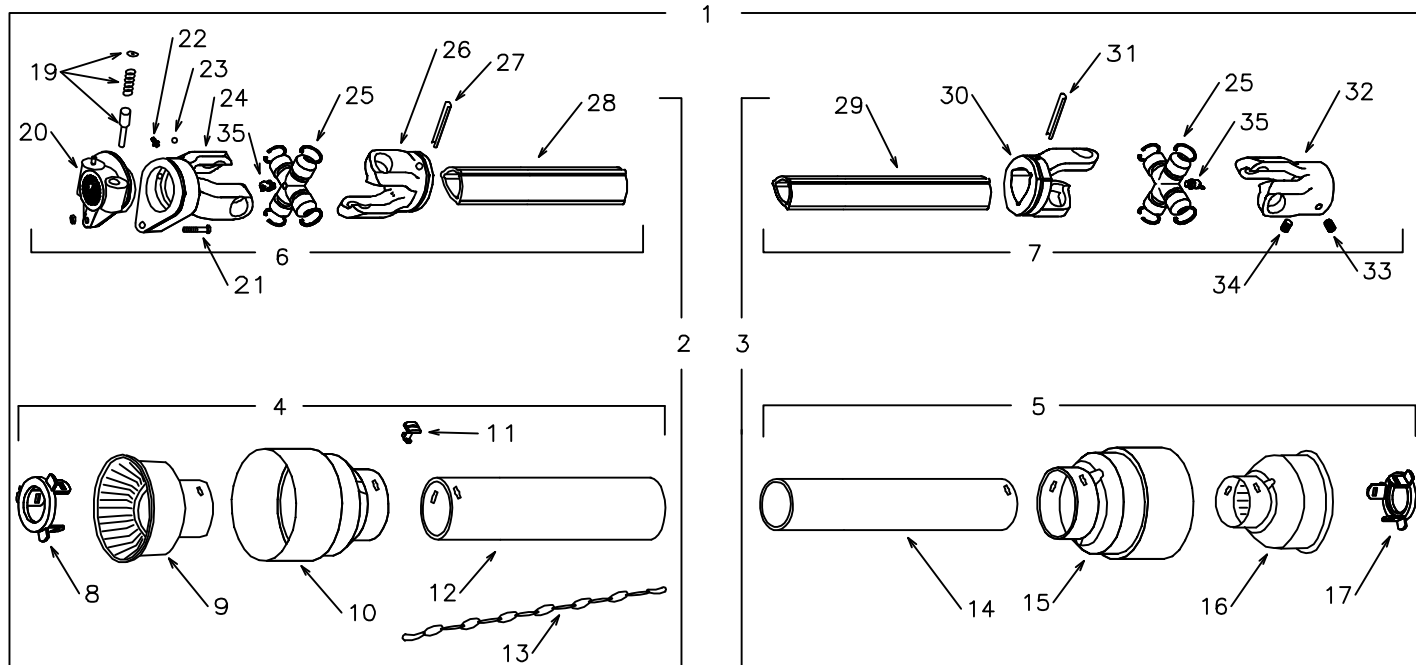
#	Part#	Qty.	Description
1	50621	2	Wheel 32x21-24.5
1	50627	2	Wheel 32x27-30.5
2	50653	2	Hub Cap
3	50652	2	Slotted Nut
4	50651	2	Washer
5	50659	2	Outer Bearing
6	50611	2	Outer Race
7	50655	20	Wheel Nut
8	50542	20	Wheel Stud
9	50649	2	Hub
10	50610	2	Inner Race
11	50648	2	Inner Bearing
12	50671	2	Grease Seal
13	50658	2	Hub Assembly
14	50656	2	Cotter Pin
15	50459	8	5/16 x 1/2 Bolt
16	50709	1	Spade Hitch Assembly
17	50710	1	Spade Hitch
18	50711	1	9" Hitch Bracket
19	50712	3	3/4 x 5-1/2 Bolt
20	50178	1	Safety Grate Assembly
21	50576	1	Jack Assembly
22	50638	1	Ladder 710
22	50138	1	Ladder 860
23	50650	2	Spindle

Decals & Driveshaft



#	Part#	Qty.	Description
1	50140	1	Outer Door
2	4241	1	6 Tooth Pinion Gear
3	50148	1	Handwheel & Shaft
4	50243	1	"Doghouse" PTO Guard
5	50622	1	U-Joint Assy.
6	50278	1	Push Pin Set
7	50298	1	Gearbox Yoke W/Pin
8	50284	1	Cross Kit
9	50291	1	Machine Yoke
10	50292	1	Set Screw 3/8 x 3/8
11	50293	1	Set Screw 3/8 x 1/2
12	50294	2	Half Moon Key 5/16x1.25
13	50476	4	3 Hole Flange
14	50477	2	1-1/4 Bearing W/Collar
15	50686	1	86" Drive Shaft
16		6	3/8 x 3/4 Bolt W/Nut
17	50245	1	E-Z Trail Decal 11x36
18	4305	1	E-Z Trail Decal 7.5x26
19	50247	2	Model # Decal
20	50250	1	Indicator Decal Set
21	50251	1	Hose Decal Set
22	50252	1	Warning Decal Set
23	50253	1	SMV Decal
24	50154	1	Reflector Set
25	50255	1	47 Ft. Stripe
26	50256	1	Grain Cart Decal Set
	50295	1	Grease Zerk

PTO Parts for all Grain Carts



#	Part#	Qty.	Description
1	50615	1	1000 RPM, 1-3/8 PTO Assy.
2	50616	1	Front 1/2 PTO
3	50617	1	Rear 1/2 PTO
4	50618	1	Front Shield Assy.
5	50619	1	Rear Shield Assy.
6	50265	1	Front Shaft Assy.
7	50266	1	Rear Shaft Assy.
8	50267	1	Front Shield Retaining Collar
9	50268	1	Front Shield Inner Bell
10	50269	1	Front Shield Outer Bell
11	50270	6	Shield Retaining Clips
12	50271	1	Front Shield Tube
13	50272	2	Safety Chains
14	50273	1	Rear Shield Tube
15	50274	1	Rear Shield Outer Bell
16	50275	1	Rear Shield Inner Bell
17	50276	1	Rear Shield Retaining Collar

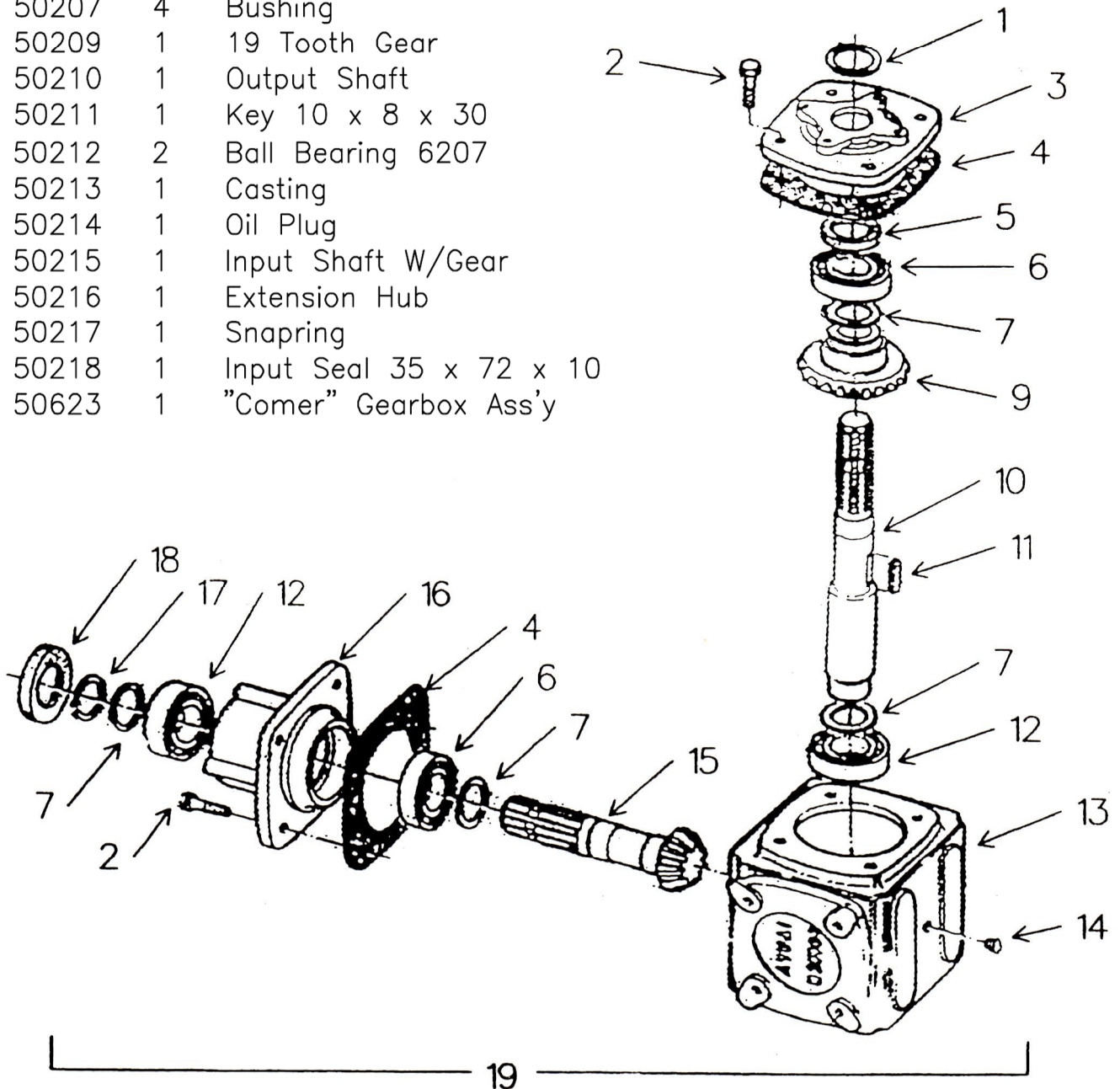
#	Part#	Qty.	Description
19	50278	2	Push Pin Set
20	50279	1	Front Spline, W/Pins
21	50280	1	Shear Bolt w/locknut
22	50281	1	Grease Zerk
23	50282	1	Set of Balls (24)
24	50283	1	Tractor Yoke
25	50284	2	Cross Kit
26	50285	1	Front Yoke
27	50286	1	Roll Pin
28	50287	1	Front Shaft
29	50288	1	Rear Shaft
30	50289	1	Rear Yoke
31	50290	1	Roll Pin
32	50291	1	Machine Yoke
33	50292	1	Set Screw 3/8 x 3/8
34	50293	1	Set Screw 3/8 x 1/2
35	50295	2	Grease Zerk, 45°, 8mm

Optional 1000 RPM, 1-3/4 PTO:

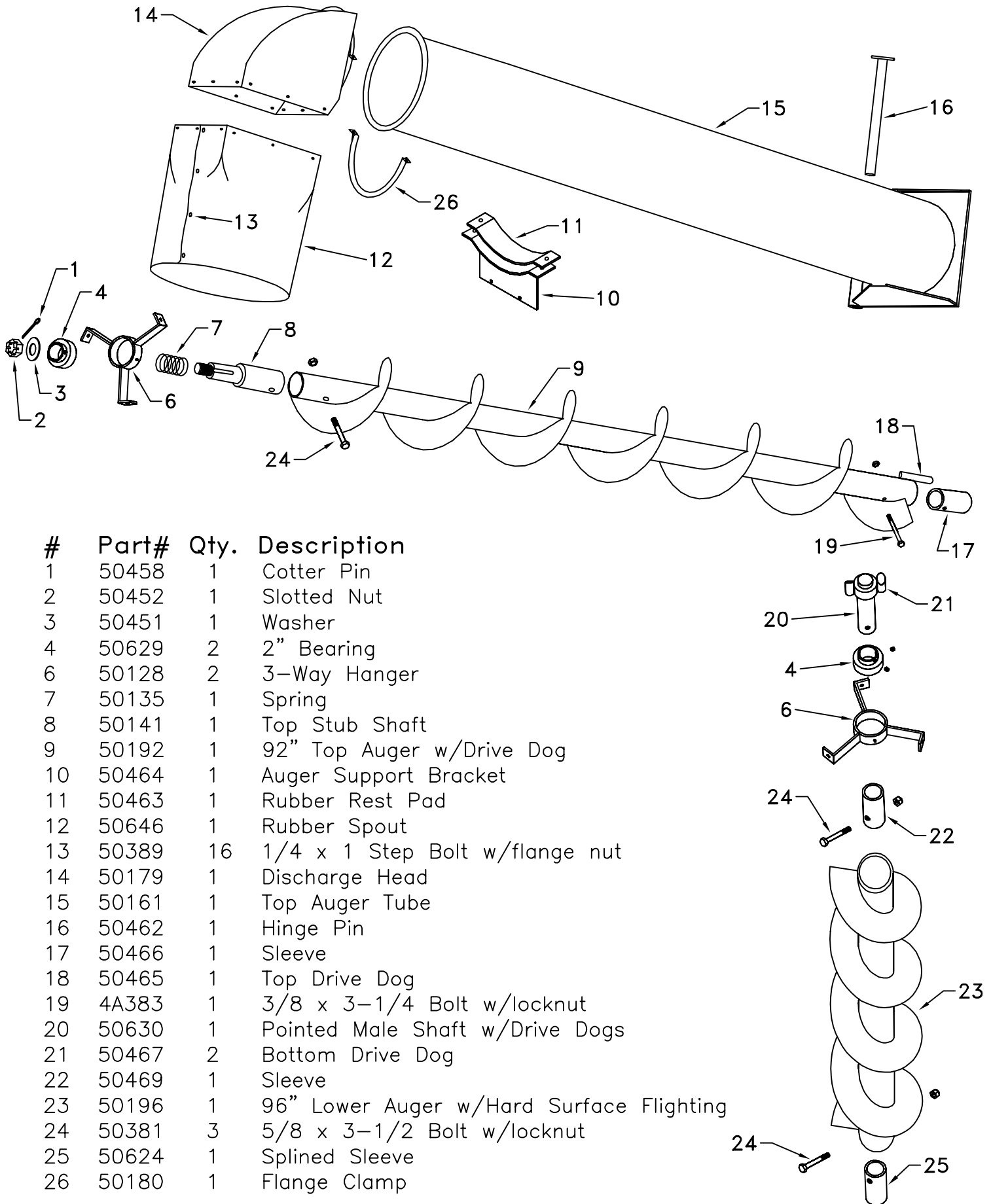
1	50315	1	1000 RPM, 1-3/4 PTO Assy.
2	50316	1	Front 1/2 PTO
3	50317	1	Rear 1/2 PTO
4	50318	1	Front Shield Assy.
5	50319	1	Rear Shield Assy.
6	50365	1	Front Shaft Assy.
7	50366	1	Rear Shaft Assy.
25	50384	2	Cross Kit

Comer Gearbox

#	Part#	Qty.	Description
1	50201	1	External Seal
2	50202	8	Cap Screw M 12 x 25
3	50203	1	Cover
4	50204	2	Gasket
5	50205	1	Output Seal 35 x 52 x 7
6	50206	2	Roller Bearing & Race 30207
7	50207	4	Bushing
9	50209	1	19 Tooth Gear
10	50210	1	Output Shaft
11	50211	1	Key 10 x 8 x 30
12	50212	2	Ball Bearing 6207
13	50213	1	Casting
14	50214	1	Oil Plug
15	50215	1	Input Shaft W/Gear
16	50216	1	Extension Hub
17	50217	1	Snpring
18	50218	1	Input Seal 35 x 72 x 10
19	50623	1	"Comer" Gearbox Ass'y

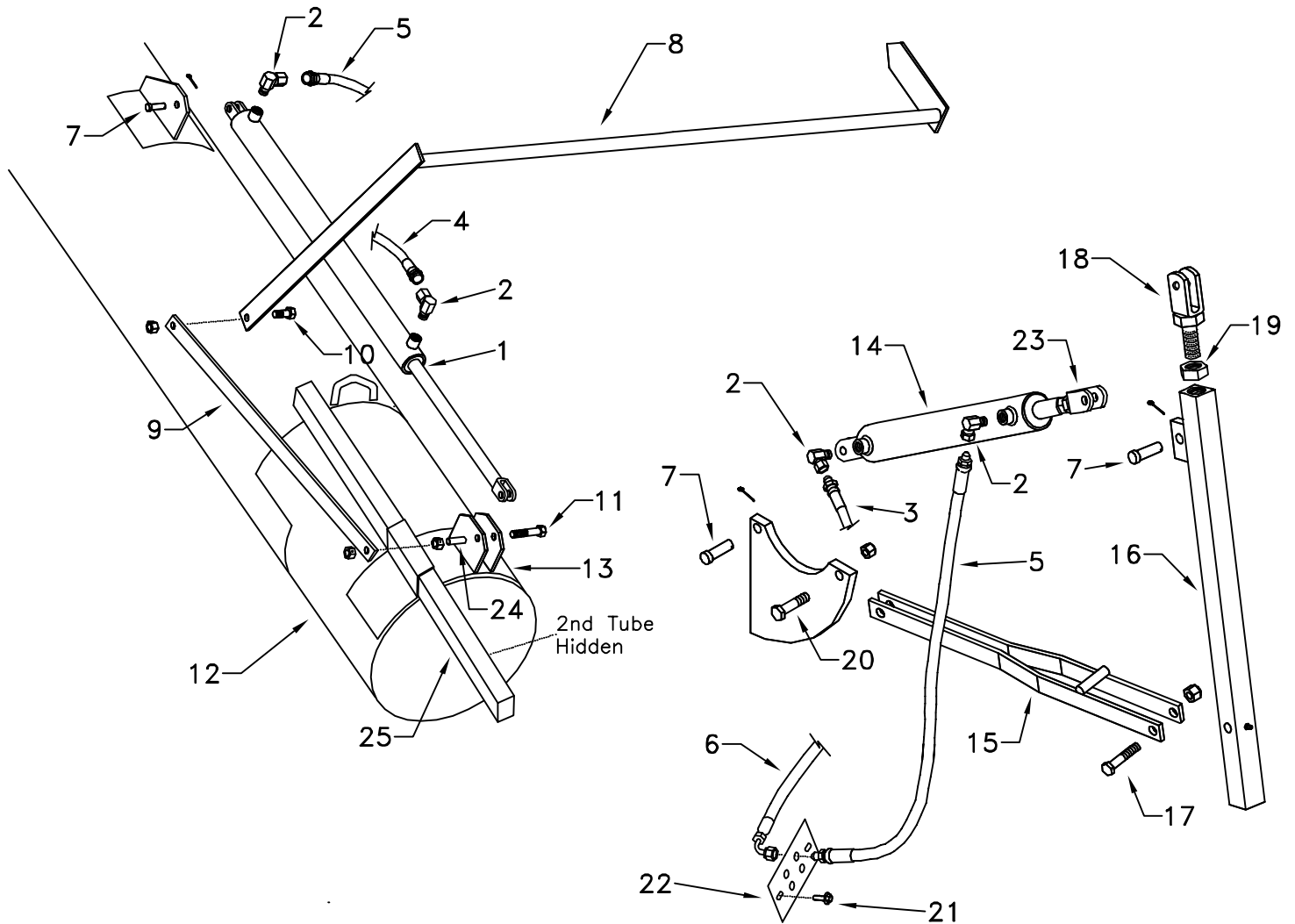


710/860 Augers



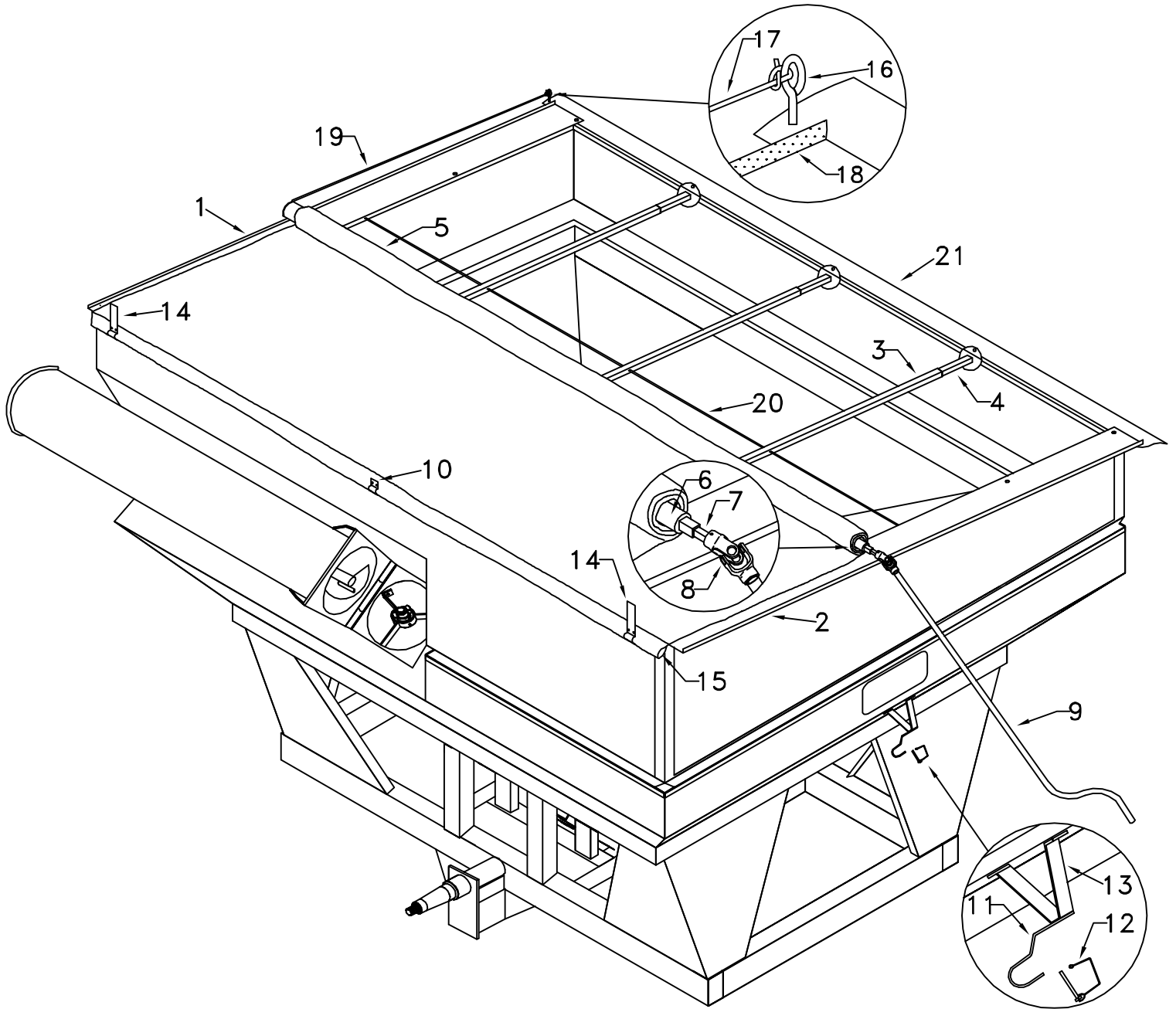
#	Part#	Qty.	Description
1	50458	1	Cotter Pin
2	50452	1	Slotted Nut
3	50451	1	Washer
4	50629	2	2" Bearing
6	50128	2	3-Way Hanger
7	50135	1	Spring
8	50141	1	Top Stub Shaft
9	50192	1	92" Top Auger w/Drive Dog
10	50464	1	Auger Support Bracket
11	50463	1	Rubber Rest Pad
12	50646	1	Rubber Spout
13	50389	16	1/4 x 1 Step Bolt w/flange nut
14	50179	1	Discharge Head
15	50161	1	Top Auger Tube
16	50462	1	Hinge Pin
17	50466	1	Sleeve
18	50465	1	Top Drive Dog
19	4A383	1	3/8 x 3-1/4 Bolt w/locknut
20	50630	1	Pointed Male Shaft w/Drive Dogs
21	50467	2	Bottom Drive Dog
22	50469	1	Sleeve
23	50196	1	96" Lower Auger w/Hard Surface Flighting
24	50381	3	5/8 x 3-1/2 Bolt w/locknut
25	50624	1	Splined Sleeve
26	50180	1	Flange Clamp

710/860 Cylinders & Hoses



#	Part#	Qty.	Description
1	50127	1	2-1/2" x 27" Cylinder
	50113	1	2-1/2" Cylinder Seal Kit
2	50410	4	90 Deg. Fitting
3	50103	1	20" Hydraulic Line
4	50102	1	60" Hydraulic Line
5	50401	2	32" Hydraulic Line
6	50603	4	112" Hyd. Line, 90 Deg. Ends
	50604	4	112" Hyd. Line to Tractor
7	50412	4	Clevis Pin W/Cotter Pin
8	50132	1	Indicator Assembly
9	50134	1	Indicator Linkage Arm
10		1	1/2 x 1 Bolt W/Lock Nut
11		1	1/2 x 4.5 Bolt w/Lock Nut
12	50112	1	Sliding Tube Door
13	50115	1	Cylinder Anchor Bracket Ass'y.
14	50612	1	2" x 12" Cylinder (Incl. #23)
	50613	1	2" Cylinder Seal Kit
15	50606	1	Auger Lock Linkage Bars
16	50608	1	Auger Lock Square Bar
17		1	1/2 x 3 Bolt w/Lock Nut
18	50607	1	7/8" Clevis Bolt
19	50601	1	7/8" Jam Nut
20		1	1/2 x 2.25 Bolt w/Lock Nut
21		4	3/8 x 3/4 Flange Bolt
22	50411	2	Hose Plate
23	50673	1	5/8" Clevis Bolt
24	50116	1	Spacer
25	50130	1	Slide Rail Set

710/860 Roll Tarp



#	Part#	Qty.	Description
1	50867	1	Front Latch Plate
2	50877	1	Rear Shelf Plate
3	50854	3	Long Cross Tube
4	50855	3	Short Cross Tube
5	50846	1	Tarp
6	50836	1	Roll Tube
7	4839	1	Square Drive Tube
8	4840	1	U-Joint
9	50837	1	Crank, 710
9	50838	1	Crank, 860
10	4851	1	Tarp Clamp
11	50849	1	Crank Retainer
12	50851	1	Crank Retaining Pin
13	50848	1	Crank Retaining Bracket
14	50850	2	Straight Tarp Stop
15	50868	1	Fastening Pipe
16	4868	1	Eyebolt
17	4859	1	Bungee Cord
18	4860	1	Edge Trim
19	4858	1	Roll Plug
20	50883	1	Center Rod
21	50842	1	Latch Plate